Matacryl Manual

Hychem International

Chemwatch Hazard Alert Code: **3**

Chemwatch: **5448-30**
Version No: **5.1**
Safety Data Sheet according to WHS Regulations (Hazardous Chemicals) Amendment 2020 and ADG requirements

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SECTION 1 Identification of the substance / mixture and of the company / undertaking

Product Identifier

Product name	Matacryl Manual
Chemical Name	Not Applicable
Synonyms	Not Available
Proper shipping name	RESIN SOLUTION, flammable
Chemical formula	Not Applicable
Other means of identification	Not Available

Relevant identified uses of the substance or mixture and uses advised against

Relevant identified uses	Sealant.

Details of the manufacturer or supplier of the safety data sheet

Registered company name	**Hychem International**
Address	Unit 1, 30 Bluett Drive Smeaton Grange NSW 2567 Australia
Telephone	+61 2 4646 1660
Fax	+61 2 4647 3700
Website	Not Available
Email	Not Available

Emergency telephone number

Association / Organisation	**CHEMWATCH EMERGENCY RESPONSE (24/7)**
Emergency telephone numbers	+61 1800 951 288
Other emergency telephone numbers	+61 3 9573 3188

Once connected and if the message is not in your preferred language then please dial 01

SECTION 2 Hazards identification

Classification of the substance or mixture

Poisons Schedule	S6
Classification [1]	Flammable Liquids Category 2, Skin Corrosion/Irritation Category 2, Sensitisation (Skin) Category 1, Serious Eye Damage/Eye Irritation Category 2A, Specific Target Organ Toxicity - Single Exposure (Respiratory Tract Irritation) Category 3, Specific Target Organ Toxicity - Single Exposure (Narcotic Effects) Category 3, Carcinogenicity Category 1B, Hazardous to the Aquatic Environment Long-Term Hazard Category 3
Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI*

Label elements

Hazard pictogram(s)	

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Signal word	**Danger**

Hazard statement(s)

H225	Highly flammable liquid and vapour.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H336	May cause drowsiness or dizziness.
H350	May cause cancer.
H412	Harmful to aquatic life with long lasting effects.

Precautionary statement(s) Prevention

P201	Obtain special instructions before use.
P210	Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.
P271	Use only outdoors or in a well-ventilated area.
P280	Wear protective gloves, protective clothing, eye protection and face protection.
P240	Ground and bond container and receiving equipment.
P241	Use explosion-proof electrical/ventilating/lighting/intrinsically safe equipment.
P242	Use non-sparking tools.
P243	Take action to prevent static discharges.
P261	Avoid breathing mist/vapours/spray.
P273	Avoid release to the environment.
P264	Wash all exposed external body areas thoroughly after handling.
P272	Contaminated work clothing should not be allowed out of the workplace.

Precautionary statement(s) Response

P308+P313	IF exposed or concerned: Get medical advice/ attention.
P370+P378	In case of fire: Use alcohol resistant foam or normal protein foam to extinguish.
P302+P352	IF ON SKIN: Wash with plenty of water and soap.
P305+P351+P338	IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
P312	Call a POISON CENTER/doctor/physician/first aider/if you feel unwell.
P333+P313	If skin irritation or rash occurs: Get medical advice/attention.
P337+P313	If eye irritation persists: Get medical advice/attention.
P362+P364	Take off contaminated clothing and wash it before reuse.
P303+P361+P353	IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower].
P304+P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing.

Precautionary statement(s) Storage

P403+P235	Store in a well-ventilated place. Keep cool.
P405	Store locked up.

Precautionary statement(s) Disposal

P501	Dispose of contents/container to authorised hazardous or special waste collection point in accordance with any local regulation.

SECTION 3 Composition / information on ingredients

Substances

See section below for composition of Mixtures

Mixtures

CAS No	%[weight]	Name

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CAS No	%[weight]	Name
80-62-6	25-50	methyl methacrylate
2440-22-4	<1	2-(2'-hydroxy-5'-methylphenyl)benzotriazole
112-55-0	<1	n-dodecyl mercaptan
109-16-0	<1	triethylene glycol dimethacrylate
868-77-9	<1	2-hydroxyethyl methacrylate
150-76-5	<0.1	4-methoxyphenol (MEHQ)

Legend:	*1. Classified by Chemwatch; 2. Classification drawn from HCIS; 3. Classification drawn from Regulation (EU) No 1272/2008 - Annex VI; 4. Classification drawn from C&L; * EU IOELVs available*

SECTION 4 First aid measures

Description of first aid measures

Eye Contact	If this product comes in contact with the eyes: ▸ Wash out immediately with fresh running water. ▸ Ensure complete irrigation of the eye by keeping eyelids apart and away from eye and moving the eyelids by occasionally lifting the upper and lower lids. ▸ Seek medical attention without delay; if pain persists or recurs seek medical attention. ▸ Removal of contact lenses after an eye injury should only be undertaken by skilled personnel.
Skin Contact	If skin contact occurs: ▸ Immediately remove all contaminated clothing, including footwear. ▸ Flush skin and hair with running water (and soap if available). ▸ Seek medical attention in event of irritation.
Inhalation	▸ If fumes or combustion products are inhaled remove from contaminated area. ▸ Lay patient down. Keep warm and rested. ▸ Prostheses such as false teeth, which may block airway, should be removed, where possible, prior to initiating first aid procedures. ▸ Apply artificial respiration if not breathing, preferably with a demand valve resuscitator, bag-valve mask device, or pocket mask as trained. Perform CPR if necessary. ▸ Transport to hospital, or doctor, without delay.
Ingestion	▸ For advice, contact a Poisons Information Centre or a doctor at once. ▸ Urgent hospital treatment is likely to be needed. ▸ If swallowed do **NOT** induce vomiting. ▸ If vomiting occurs, lean patient forward or place on left side (head-down position, if possible) to maintain open airway and prevent aspiration. ▸ Observe the patient carefully. ▸ Never give liquid to a person showing signs of being sleepy or with reduced awareness; i.e. becoming unconscious. ▸ Give water to rinse out mouth, then provide liquid slowly and as much as casualty can comfortably drink. ▸ Transport to hospital or doctor without delay.

Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5 Firefighting measures

Extinguishing media

- Foam.
- Dry chemical powder.
- BCF (where regulations permit).
- Carbon dioxide.
- Water spray or fog - Large fires only.

Do not use water jets.

Special hazards arising from the substrate or mixture

Fire Incompatibility	▸ Avoid contamination with oxidising agents i.e. nitrates, oxidising acids, chlorine bleaches, pool chlorine etc. as ignition may result

Advice for firefighters

Fire Fighting	▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves in the event of a fire.

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	▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ Fight fire from a safe distance, with adequate cover. ▸ If safe, switch off electrical equipment until vapour fire hazard removed. ▸ Use water delivered as a fine spray to control the fire and cool adjacent area. ▸ Avoid spraying water onto liquid pools. ▸ **Do not** approach containers suspected to be hot. ▸ Cool fire exposed containers with water spray from a protected location. ▸ If safe to do so, remove containers from path of fire.
Fire/Explosion Hazard	▸ Liquid and vapour are highly flammable. ▸ Severe fire hazard when exposed to heat, flame and/or oxidisers. ▸ Vapour may travel a considerable distance to source of ignition. ▸ Heating may cause expansion or decomposition leading to violent rupture of containers. ▸ On combustion, may emit toxic fumes of carbon monoxide (CO). Combustion products include: carbon dioxide (CO_2) nitrogen oxides (NOx) other pyrolysis products typical of burning organic material. May emit clouds of acrid smoke
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SECTION 6 Accidental release measures

Personal precautions, protective equipment and emergency procedures

See section 8

Environmental precautions

See section 12

Methods and material for containment and cleaning up

Minor Spills	▸ Remove all ignition sources. ▸ Clean up all spills immediately. ▸ Avoid breathing vapours and contact with skin and eyes. ▸ Control personal contact with the substance, by using protective equipment. ▸ Contain and absorb small quantities with vermiculite or other absorbent material. ▸ Wipe up. ▸ Collect residues in a flammable waste container.
Major Spills	▸ Clear area of personnel and move upwind. ▸ Alert Fire Brigade and tell them location and nature of hazard. ▸ May be violently or explosively reactive. ▸ Wear breathing apparatus plus protective gloves. ▸ Prevent, by any means available, spillage from entering drains or water course. ▸ Consider evacuation (or protect in place). ▸ No smoking, naked lights or ignition sources. ▸ Increase ventilation. ▸ Stop leak if safe to do so. ▸ Water spray or fog may be used to disperse /absorb vapour. ▸ Contain spill with sand, earth or vermiculite. ▸ Use only spark-free shovels and explosion proof equipment. ▸ Collect recoverable product into labelled containers for recycling. ▸ Absorb remaining product with sand, earth or vermiculite. ▸ Collect solid residues and seal in labelled drums for disposal. ▸ Wash area and prevent runoff into drains. ▸ If contamination of drains or waterways occurs, advise emergency services.

Personal Protective Equipment advice is contained in Section 8 of the SDS.

SECTION 7 Handling and storage

Precautions for safe handling

Safe handling	▸ Most acrylic monomers have low viscosity therefore pouring, material transfer and processing of these materials do not necessitate heating. ▸ Viscous monomers may require heating to facilitate handling. To facilitate product transfer from original containers, product must be heated to no more than 60 deg. C. (140 F.), for not more than 24 hours. ▸ Do NOT use localised heat sources such as band heaters to heat/ melt product. ▸ Do NOT use steam.

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	▸ Hot boxes or hot rooms are recommended for heating/ melting material. The hot box or hot room should be set a maximum temperature of 60 deg. C. (140 F.). ▸ Do NOT overheat - this may compromise product quality and /or result in an uncontrolled hazardous polymerisation. ▸ If product freezes, heat as indicated above and mix gently to redistribute the inhibitor. Product should be consumed in its entirety after heating/ melting; avoid multiple "reheats" which may affect product quality or result in product degradation. ▸ Product should be packaged with inhibitor(s). Unless inhibited, product may polymerise, raising temperature and pressure, possibly rupturing container. Check inhibitor level periodically, adding to bulk material if needed. In addition, the product's inhibitor(s) require the presence of dissolved oxygen. Maintain, at a minimum, the original headspace in the product container and do NOT blanket or mix with oxygen-free gas as it renders the inhibitor ineffective. Ensure air space (oxygen) is present during product heating / melting. ▸ Store product indoors at temperatures greater than the product's freeing point (or greater than 0 deg. C. (32 F).) if no freezing point available and below 38 deg. C (100 F.). ▸ Avoid prolonged storage (longer than shelf-life) storage temperatures above 38 deg. C (100 F.). ▸ Store in tightly closed containers in a properly vented storage area away from heat, sparks, open flame, strong oxidisers, radiation and other initiators. ▸ Prevent contamination by foreign materials. ▸ Prevent moisture contact. ▸ Use only non-sparking tools and limit storage time. Unless specified elsewhere, shelf-life is 6 months from receipt. ▸ Containers, even those that have been emptied, may contain explosive vapours. ▸ Do NOT cut, drill, grind, weld or perform similar operations on or near containers. ▸ **DO NOT** allow clothing wet with material to stay in contact with skin ▸ Avoid all personal contact, including inhalation. ▸ Wear protective clothing when risk of exposure occurs. ▸ Use in a well-ventilated area. ▸ Prevent concentration in hollows and sumps. ▸ **DO NOT** enter confined spaces until atmosphere has been checked. ▸ Avoid smoking, naked lights, heat or ignition sources. ▸ When handling, **DO NOT** eat, drink or smoke. ▸ Vapour may ignite on pumping or pouring due to static electricity. ▸ **DO NOT** use plastic buckets. ▸ Earth and secure metal containers when dispensing or pouring product. ▸ Use spark-free tools when handling. ▸ Avoid contact with incompatible materials. ▸ Keep containers securely sealed. ▸ Avoid physical damage to containers. ▸ Always wash hands with soap and water after handling. ▸ Work clothes should be laundered separately. ▸ Use good occupational work practice. ▸ Observe manufacturer's storage and handling recommendations contained within this SDS. ▸ Atmosphere should be regularly checked against established exposure standards to ensure safe working conditions.
Other information	▸ Polymerisation may occur slowly at room temperature. ▸ Storage requires stabilising inhibitor content and dissolved oxygen content to be monitored. Refer to manufacturer's recommended levels. ▸ **DO NOT** overfill containers so as to maintain free head space above product. ▸ Blanketing or sparging with nitrogen or oxygen free gas will deactivate stabiliser. ▸ Store below 38 deg. C. ▸ Store in original containers in approved flame-proof area. ▸ No smoking, naked lights, heat or ignition sources. ▸ **DO NOT** store in pits, depression, basement or areas where vapours may be trapped. ▸ Keep containers securely sealed. ▸ Store away from incompatible materials in a cool, dry well ventilated area. ▸ Protect containers against physical damage and check regularly for leaks. ▸ Observe manufacturer's storage and handling recommendations contained within this MSDS. ▸ Tank storage: Tanks must be specifically designed for use with this product. Bulk storage tanks should be diked (bunded). Locate tanks away from heat and other sources of ignition. Cleaning, inspection and maintenance of storage tanks is a specialist operation, which requires the implementation of strict procedures and precautions. ▸ Keep in a cool place. Electrostatic charges will be generated during pumping. Electrostatic discharge may cause fire. Ensure electrical continuity by bonding and grounding (earthing) all equipment to reduce the risk. The vapours in the head space of the storage vessel may lie in the flammable/explosive range and hence may be flammable. ▸ For containers, or container linings use mild steel, stainless steel. Examples of suitable materials are: high density polyethylene (HDPE), polypropylene (PP), and Viton (FMK), which have been specifically tested for compatibility with this product. ▸ For container linings, use amine-adduct cured epoxy paint. ▸ For seals and gaskets use: graphite, PTFE, Viton A, Viton B. ▸ Unsuitable material: Some synthetic materials may be unsuitable for containers or container linings depending on the material specification and intended use. Examples of materials to avoid are: natural rubber (NR), nitrile rubber (NBR), ethylene propylene rubber (EPDM), polymethyl methacrylate (PMMA), polystyrene, polyvinyl chloride (PVC), polyisobutylene. However, some may be suitable for glove materials. ▸ Do not cut, drill, grind, weld or perform similar operations on or near containers. Containers, even those that have been emptied, can contain explosive vapours.

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Conditions for safe storage, including any incompatibilities

Suitable container	For acrylates or methacrylates: Storage tanks and pipes should be made of stainless steel or aluminium. Although they do not corrode carbon steel, there is a risk of contamination if corrosion does occur. ▸ Packing as supplied by manufacturer. ▸ Plastic containers may only be used if approved for flammable liquid. ▸ Check that containers are clearly labelled and free from leaks. ▸ For low viscosity materials (i) : Drums and jerry cans must be of the non-removable head type. (ii) : Where a can is to be used as an inner package, the can must have a screwed enclosure. ▸ For materials with a viscosity of at least 2680 cSt. (23 deg. C) ▸ For manufactured product having a viscosity of at least 250 cSt. (23 deg. C) ▸ Manufactured product that requires stirring before use and having a viscosity of at least 20 cSt (25 deg. C): (i) Removable head packaging; (ii) Cans with friction closures and (iii) low pressure tubes and cartridges may be used. ▸ Where combination packages are used, and the inner packages are of glass, there must be sufficient inert cushioning material in contact with inner and outer packages ▸ In addition, where inner packagings are glass and contain liquids of packing group I there must be sufficient inert absorbent to absorb any spillage, unless the outer packaging is a close fitting moulded plastic box and the substances are not incompatible with the plastic.
Storage incompatibility	▸ Avoid storage with reducing agents. ▸ Avoid strong acids, bases. ▸ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ▸ Bulk storages may have special storage requirements ▸ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ▸ Avoid reaction with oxidising agents amines

SECTION 8 Exposure controls / personal protection

Control parameters

Occupational Exposure Limits (OEL)

INGREDIENT DATA

Source	Ingredient	Material name	TWA	STEL	Peak	Notes
Australia Exposure Standards	methyl methacrylate	Methyl methacrylate	50 ppm / 208 mg/m3	416 mg/m3 / 100 ppm	Not Available	Not Available
Australia Exposure Standards	4-methoxyphenol (MEHQ)	4-Methoxyphenol	5 mg/m3	Not Available	Not Available	Not Available

Emergency Limits

Ingredient	TEEL-1	TEEL-2	TEEL-3
methyl methacrylate	Not Available	Not Available	Not Available
n-dodecyl mercaptan	0.3 ppm	0.5 ppm	3 ppm
triethylene glycol dimethacrylate	33 mg/m3	360 mg/m3	2,100 mg/m3
2-hydroxyethyl methacrylate	1.9 mg/m3	21 mg/m3	1,000 mg/m3
4-methoxyphenol (MEHQ)	15 mg/m3	49 mg/m3	320 mg/m3

Ingredient	Original IDLH	Revised IDLH
methyl methacrylate	1,000 ppm	Not Available
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	Not Available	Not Available
n-dodecyl mercaptan	Not Available	Not Available
triethylene glycol dimethacrylate	Not Available	Not Available
2-hydroxyethyl methacrylate	Not Available	Not Available
4-methoxyphenol (MEHQ)	Not Available	Not Available

Occupational Exposure Banding

Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	D	> 0.01 to ≤ 0.1 mg/m³

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Ingredient	Occupational Exposure Band Rating	Occupational Exposure Band Limit
n-dodecyl mercaptan	D	> 0.1 to ≤ 1 ppm
triethylene glycol dimethacrylate	E	≤ 0.1 ppm
2-hydroxyethyl methacrylate	E	≤ 0.1 ppm
Notes:	*Occupational exposure banding is a process of assigning chemicals into specific categories or bands based on a chemical's potency and the adverse health outcomes associated with exposure. The output of this process is an occupational exposure band (OEB), which corresponds to a range of exposure concentrations that are expected to protect worker health.*	

MATERIAL DATA

NOTE D: Certain substances which are susceptible to spontaneous polymerisation or decomposition are generally placed on the market in a stabilised form. It is in this form that they are listed on Annex I
When they are placed on the market in a non-stabilised form, the label must state the name of the substance followed by the words "non-stabilised"
European Union (EU) List of harmonised classification and labelling hazardous substances, Table 3.1, Annex VI, Regulation (EC) No 1272/2008 (CLP) - up to the latest ATP

Exposure controls

Appropriate engineering controls

CARE: Use of a quantity of this material in confined space or poorly ventilated area, where rapid build up of concentrated atmosphere may occur, could require increased ventilation and/or protective gear
Engineering controls are used to remove a hazard or place a barrier between the worker and the hazard. Well-designed engineering controls can be highly effective in protecting workers and will typically be independent of worker interactions to provide this high level of protection.
The basic types of engineering controls are:
Process controls which involve changing the way a job activity or process is done to reduce the risk.
Enclosure and/or isolation of emission source which keeps a selected hazard "physically" away from the worker and ventilation that strategically "adds" and "removes" air in the work environment. Ventilation can remove or dilute an air contaminant if designed properly. The design of a ventilation system must match the particular process and chemical or contaminant in use.
Employers may need to use multiple types of controls to prevent employee overexposure.
For flammable liquids and flammable gases, local exhaust ventilation or a process enclosure ventilation system may be required. Ventilation equipment should be explosion-resistant.
Air contaminants generated in the workplace possess varying "escape" velocities which, in turn, determine the "capture velocities" of fresh circulating air required to effectively remove the contaminant.

Type of Contaminant:	Air Speed:
solvent, vapours, degreasing etc., evaporating from tank (in still air).	0.25-0.5 m/s (50-100 f/min.)
aerosols, fumes from pouring operations, intermittent container filling, low speed conveyer transfers, welding, spray drift, plating acid fumes, pickling (released at low velocity into zone of active generation)	0.5-1 m/s (100-200 f/min.)
direct spray, spray painting in shallow booths, drum filling, conveyer loading, crusher dusts, gas discharge (active generation into zone of rapid air motion)	1-2.5 m/s (200-500 f/min.)

Within each range the appropriate value depends on:

Lower end of the range	Upper end of the range
1: Room air currents minimal or favourable to capture	1: Disturbing room air currents
2: Contaminants of low toxicity or of nuisance value only.	2: Contaminants of high toxicity
3: Intermittent, low production.	3: High production, heavy use
4: Large hood or large air mass in motion	4: Small hood-local control only

Simple theory shows that air velocity falls rapidly with distance away from the opening of a simple extraction pipe. Velocity generally decreases with the square of distance from the extraction point (in simple cases). Therefore the air speed at the extraction point should be adjusted, accordingly, after reference to distance from the contaminating source. The air velocity at the extraction fan, for example, should be a minimum of 1-2 m/s (200-400 f/min.) for extraction of solvents generated in a tank 2 meters distant from the extraction point. Other mechanical considerations, producing performance deficits within the extraction apparatus, make it essential that theoretical air velocities are multiplied by factors of 10 or more when extraction systems are installed or used.
· Adequate ventilation is typically taken to be that which limits the average concentration to no more than 25% of the LEL within the building, room or enclosure containing the dangerous substance.
· Ventilation for plant and machinery is normally considered adequate if it limits the average concentration of any dangerous substance that might potentially be present to no more than 25% of the LEL. However, an increase up to a maximum 50% LEL can be acceptable where additional safeguards are provided to prevent the formation of a hazardous explosive atmosphere. For example, gas detectors linked to emergency shutdown of the process might be used together with maintaining or increasing the exhaust ventilation on solvent evaporating ovens and gas turbine enclosures.
· Temporary exhaust ventilation systems may be provided for non-routine higher-risk activities, such as cleaning, repair or maintenance in tanks or other confined spaces or in an emergency after a release. The work procedures for such activities

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	should be carefully considered.. The atmosphere should be continuously monitored to ensure that ventilation is adequate and the area remains safe. Where workers will enter the space, the ventilation should ensure that the concentration of the dangerous substance does not exceed 10% of the LEL (irrespective of the provision of suitable breathing apparatus)
Individual protection measures, such as personal protective equipment	
Eye and face protection	‣ Safety glasses with side shields. ‣ Chemical goggles. [AS/NZS 1337.1, EN166 or national equivalent] ‣ Contact lenses may pose a special hazard; soft contact lenses may absorb and concentrate irritants. A written policy document, describing the wearing of lenses or restrictions on use, should be created for each workplace or task. This should include a review of lens absorption and adsorption for the class of chemicals in use and an account of injury experience. Medical and first-aid personnel should be trained in their removal and suitable equipment should be readily available. In the event of chemical exposure, begin eye irrigation immediately and remove contact lens as soon as practicable. Lens should be removed at the first signs of eye redness or irritation - lens should be removed in a clean environment only after workers have washed hands thoroughly. [CDC NIOSH Current Intelligence Bulletin 59].
Skin protection	See Hand protection below
Hands/feet protection	**NOTE:** ‣ The material may produce skin sensitisation in predisposed individuals. Care must be taken, when removing gloves and other protective equipment, to avoid all possible skin contact. ‣ Contaminated leather items, such as shoes, belts and watch-bands should be removed and destroyed. The selection of suitable gloves does not only depend on the material, but also on further marks of quality which vary from manufacturer to manufacturer. Where the chemical is a preparation of several substances, the resistance of the glove material can not be calculated in advance and has therefore to be checked prior to the application. The exact break through time for substances has to be obtained from the manufacturer of the protective gloves and has to be observed when making a final choice. Personal hygiene is a key element of effective hand care. Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. Suitability and durability of glove type is dependent on usage. Important factors in the selection of gloves include: · frequency and duration of contact, · chemical resistance of glove material, · glove thickness and · dexterity Select gloves tested to a relevant standard (e.g. Europe EN 374, US F739, AS/NZS 2161.1 or national equivalent). · When prolonged or frequently repeated contact may occur, a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374, AS/NZS 2161.10.1 or national equivalent) is recommended. · Some glove polymer types are less affected by movement and this should be taken into account when considering gloves for long-term use. · Contaminated gloves should be replaced. As defined in ASTM F-739-96 in any application, gloves are rated as: · Excellent when breakthrough time > 480 min · Good when breakthrough time > 20 min · Fair when breakthrough time < 20 min · Poor when glove material degrades For general applications, gloves with a thickness typically greater than 0.35 mm, are recommended. It should be emphasised that glove thickness is not necessarily a good predictor of glove resistance to a specific chemical, as the permeation efficiency of the glove will be dependent on the exact composition of the glove material. Therefore, glove selection should also be based on consideration of the task requirements and knowledge of breakthrough times. Glove thickness may also vary depending on the glove manufacturer, the glove type and the glove model. Therefore, the manufacturers technical data should always be taken into account to ensure selection of the most appropriate glove for the task. Note: Depending on the activity being conducted, gloves of varying thickness may be required for specific tasks. For example: · Thinner gloves (down to 0.1 mm or less) may be required where a high degree of manual dexterity is needed. However, these gloves are only likely to give short duration protection and would normally be just for single use applications, then disposed of. · Thicker gloves (up to 3 mm or more) may be required where there is a mechanical (as well as a chemical) risk i.e. where there is abrasion or puncture potential Gloves must only be worn on clean hands. After using gloves, hands should be washed and dried thoroughly. Application of a non-perfumed moisturiser is recommended. General warning: Do NOT use latex gloves! Use only recommended gloves - using the wrong gloves may increase the risk: **Exposure condition** Short time use; (few minutes less than 0.5 hour) Little physical stress Use of thin nitrile rubber gloves: Nitrile rubber (0.1 mm) Excellent tactibility ("feel"), powder-free Disposable Inexpensive Give adequate protection to low molecular weigh acrylic monomers **Exposure condition** Medium time use; less than 4 hours Use of medium thick nitrile rubber gloves Nitrile rubber, NRL (latex) free; <0.45 mm Moderate tactibility ("feel"), powder-free

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	Physical stress (opening drums, using tools, etc.)	Disposable Moderate price Gives adequate protection for most acrylates up to 4 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour
	Exposure condition Long time Cleaning operations	Nitrile rubber, NRL (latex) free; >0.56 mm low tactibility ("feel"), powder free High price Gives adequate protection for most acrylates in combination with commonly used solvents up to 8 hours Do NOT give adequate protection to low molecular weight monomers at exposures longer than 1 hour Avoid use of ketones and acetates in wash-up solutions.
	Where none of this gloves ensure safe handling (for example in long term handling of acrylates containing high levels of acetates and/ or ketones, use laminated multilayer gloves. Guide to the Classification and Labelling of UV/EB Acrylates Third edition, 231 October 2007 - Cefic	
Body protection	See Other protection below	
Other protection	‣ Overalls. ‣ PVC Apron. ‣ PVC protective suit may be required if exposure severe. ‣ Eyewash unit. ‣ Ensure there is ready access to a safety shower. ‣ Some plastic personal protective equipment (PPE) (e.g. gloves, aprons, overshoes) are not recommended as they may produce static electricity. ‣ For large scale or continuous use wear tight-weave non-static clothing (no metallic fasteners, cuffs or pockets). ‣ Non sparking safety or conductive footwear should be considered. Conductive footwear describes a boot or shoe with a sole made from a conductive compound chemically bound to the bottom components, for permanent control to electrically ground the foot an shall dissipate static electricity from the body to reduce the possibility of ignition of volatile compounds. Electrical resistance must range between 0 to 500,000 ohms. Conductive shoes should be stored in lockers close to the room in which they are worn. Personnel who have been issued conductive footwear should not wear them from their place of work to their homes and return.	

Recommended material(s)

GLOVE SELECTION INDEX

Glove selection is based on a modified presentation of the:
"Forsberg Clothing Performance Index".
The effect(s) of the following substance(s) are taken into account in the ***computer-generated*** selection:
Matacryl Manual

Material	CPI
PE/EVAL/PE	A
PVA	A
TEFLON	A
BUTYL	C

* CPI - Chemwatch Performance Index
A: Best Selection
B: Satisfactory; may degrade after 4 hours continuous immersion
C: Poor to Dangerous Choice for other than short term immersion
NOTE: As a series of factors will influence the actual performance of the glove, a final selection must be based on detailed observation. -
* Where the glove is to be used on a short term, casual or infrequent basis, factors such as "feel" or convenience (e.g. disposability), may dictate a choice of gloves which might otherwise be unsuitable following long-term or frequent use. A qualified practitioner should be consulted.

Respiratory protection

Type AB-P Filter of sufficient capacity. (AS/NZS 1716 & 1715, EN 143:2000 & 149:2001, ANSI Z88 or national equivalent)

Where the concentration of gas/particulates in the breathing zone, approaches or exceeds the "Exposure Standard" (or ES), respiratory protection is required. Degree of protection varies with both face-piece and Class of filter; the nature of protection varies with Type of filter.

Required Minimum Protection Factor	Half-Face Respirator	Full-Face Respirator	Powered Air Respirator
up to 10 x ES	AB-AUS P2	-	AB-PAPR-AUS / Class 1 P2
up to 50 x ES	-	AB-AUS / Class 1 P2	-
up to 100 x ES	-	AB-2 P2	AB-PAPR-2 P2 ^

^ - Full-face
A(All classes) = Organic vapours, B AUS or B1 = Acid gasses, B2 = Acid gas or hydrogen cyanide(HCN), B3 = Acid gas or hydrogen cyanide(HCN), E = Sulfur dioxide(SO2), G = Agricultural chemicals, K = Ammonia(NH3), Hg = Mercury, NO = Oxides of nitrogen, MB = Methyl bromide, AX = Low boiling point organic compounds(below 65 degC)

- Cartridge respirators should never be used for emergency ingress or in areas of unknown vapour concentrations or oxygen content.
- The wearer must be warned to leave the contaminated area immediately on detecting any odours through the respirator. The odour may indicate that the mask is not functioning properly, that the vapour concentration is too high, or that the mask is not properly fitted. Because of these limitations, only restricted use of cartridge respirators is considered appropriate.
- Cartridge performance is affected by humidity. Cartridges should be changed after 2 hr of continuous use unless it is determined that the humidity is less than 75%, in which case, cartridges can be used for 4 hr. Used cartridges should be discarded daily, regardless of the length of time

Continued...

used

SECTION 9 Physical and chemical properties

Information on basic physical and chemical properties

Appearance	Coloured flammable liquid with acrylic odour; does not mix with water.

Physical state	Liquid	**Relative density (Water = 1)**	1.28 @25C
Odour	Not Available	**Partition coefficient n-octanol / water**	Not Available
Odour threshold	Not Available	**Auto-ignition temperature (°C)**	Not Available
pH (as supplied)	Not Applicable	**Decomposition temperature (°C)**	Not Available
Melting point / freezing point (°C)	*-48 (freezing pt.) (MMA)	**Viscosity (cSt)**	350-630 @25C
Initial boiling point and boiling range (°C)	*101 (MMA)	**Molecular weight (g/mol)**	Not Applicable
Flash point (°C)	*12 (MMA)	**Taste**	Not Available
Evaporation rate	Not Available	**Explosive properties**	Not Available
Flammability	HIGHLY FLAMMABLE.	**Oxidising properties**	Not Available
Upper Explosive Limit (%)	*12.5 (MMA)	**Surface Tension (dyn/cm or mN/m)**	Not Available
Lower Explosive Limit (%)	*2.1 (MMA)	**Volatile Component (%vol)**	Not Available
Vapour pressure (kPa)	*3.9 (MMA)	**Gas group**	Not Available
Solubility in water	Immiscible	**pH as a solution (1%)**	Not Applicable
Vapour density (Air = 1)	Not Available	**VOC g/L**	Not Available

SECTION 10 Stability and reactivity

Reactivity	See section 7
Chemical stability	‣ Stable under controlled storage conditions provided material contains adequate stabiliser / polymerisation inhibitor. ‣ Bulk storages may have special storage requirements ‣ WARNING: Gradual decomposition in strong, sealed containers may lead to a large pressure build-up and subsequent explosion. Rapid and violent polymerisation possible at temperatures above 32 deg c. ‣ Unstable in the presence of incompatible materials. ‣ Product is considered stable. ‣ Hazardous polymerisation will not occur.
Possibility of hazardous reactions	See section 7
Conditions to avoid	See section 7
Incompatible materials	See section 7
Hazardous decomposition products	See section 5

SECTION 11 Toxicological information

Information on toxicological effects

Inhaled	Evidence shows, or practical experience predicts, that the material produces irritation of the respiratory system, in a substantial number of individuals, following inhalation. In contrast to most organs, the lung is able to respond to a chemical insult by first removing or neutralising the irritant and then repairing the damage. The repair process, which initially evolved to protect mammalian lungs from foreign matter and antigens, may however, produce further lung damage resulting in the impairment of gas exchange, the primary function of the lungs. Respiratory tract irritation often results in an inflammatory response involving the recruitment and activation of many cell types, mainly derived from the vascular system. Inhalation of vapours may cause drowsiness and dizziness. This may be accompanied by narcosis, reduced alertness, loss of reflexes, lack of coordination and vertigo. Inhalation hazard is increased at higher temperatures. Acute effects from inhalation of high concentrations of vapour are pulmonary irritation, including coughing, with nausea; central nervous system depression - characterised by headache and dizziness, increased reaction time, fatigue and loss of co-ordination

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	Inhalation of aerosols (mists, fumes), generated by the material during the course of normal handling, may be damaging to the health of the individual. If exposure to highly concentrated vapour atmosphere is prolonged this may lead to narcosis, unconsciousness, even coma and unless resuscitated - death.
Ingestion	Accidental ingestion of the material may be damaging to the health of the individual.
Skin Contact	The material may accentuate any pre-existing dermatitis condition Open cuts, abraded or irritated skin should not be exposed to this material Entry into the blood-stream through, for example, cuts, abrasions, puncture wounds or lesions, may produce systemic injury with harmful effects. Examine the skin prior to the use of the material and ensure that any external damage is suitably protected. The material produces severe skin irritation; evidence exists, or practical experience predicts, that the material either: ‣ produces severe inflammation of the skin in a substantial number of individuals following direct contact, and/or ‣ produces significant and severe inflammation when applied to the healthy intact skin of animals (for up to four hours), such inflammation being present twenty-four hours or more after the end of the exposure period. ‣ Skin irritation may also be present after prolonged or repeated exposure; this may result in a form of contact dermatitis (nonallergic). The dermatitis is often characterised by skin redness (erythema) and swelling (oedema) which may progress to blistering (vesiculation), scaling and thickening of the epidermis. At the microscopic level there may be intercellular oedema of the spongy layer of the skin (spongiosis) and intracellular oedema of the epidermis. **NOTE:** Prolonged contact is unlikely, given the severity of response, but repeated exposures may produce severe ulceration.
Eye	Evidence exists, or practical experience predicts, that the material may cause severe eye irritation in a substantial number of individuals and/or may produce significant ocular lesions which are present twenty-four hours or more after instillation into the eye(s) of experimental animals. Eye contact may cause significant inflammation with pain. Corneal injury may occur; permanent impairment of vision may result unless treatment is prompt and adequate. Repeated or prolonged exposure to irritants may cause inflammation characterised by a temporary redness (similar to windburn) of the conjunctiva (conjunctivitis); temporary impairment of vision and/or other transient eye damage/ulceration may occur.
Chronic	Repeated or long-term occupational exposure is likely to produce cumulative health effects involving organs or biochemical systems. Long-term exposure to respiratory irritants may result in disease of the airways involving difficult breathing and related systemic problems. Practical experience shows that skin contact with the material is capable either of inducing a sensitisation reaction in a substantial number of individuals, and/or of producing a positive response in experimental animals. Substances that can cause occupational asthma (also known as asthmagens and respiratory sensitisers) can induce a state of specific airway hyper-responsiveness via an immunological, irritant or other mechanism. Once the airways have become hyper-responsive, further exposure to the substance, sometimes even to tiny quantities, may cause respiratory symptoms. These symptoms can range in severity from a runny nose to asthma. Not all workers who are exposed to a sensitiser will become hyper-responsive and it is impossible to identify in advance who are likely to become hyper-responsive. Substances than can cuase occupational asthma should be distinguished from substances which may trigger the symptoms of asthma in people with pre-existing air-way hyper-responsiveness. The latter substances are not classified as asthmagens or respiratory sensitisers Wherever it is reasonably practicable, exposure to substances that can cuase occupational asthma should be prevented. Where this is not possible the primary aim is to apply adequate standards of control to prevent workers from becoming hyper-responsive. Activities giving rise to short-term peak concentrations should receive particular attention when risk management is being considered. Health surveillance is appropriate for all employees exposed or liable to be exposed to a substance which may cause occupational asthma and there should be appropriate consultation with an occupational health professional over the degree of risk and level of surveillance. Harmful: danger of serious damage to health by prolonged exposure through inhalation, in contact with skin and if swallowed. Serious damage (clear functional disturbance or morphological change which may have toxicological significance) is likely to be caused by repeated or prolonged exposure. As a rule the material produces, or contains a substance which produces severe lesions. Such damage may become apparent following direct application in subchronic (90 day) toxicity studies or following sub-acute (28 day) or chronic (two-year) toxicity tests. On the basis, primarily, of animal experiments, concern has been expressed by at least one classification body that the material may produce carcinogenic or mutagenic effects; in respect of the available information, however, there presently exists inadequate data for making a satisfactory assessment. Prolonged and repeated exposures can cause liver and kidney damage. Hypotension induced by methyl methacrylate in surgical bone cement has been followed by cardiac arrest with at least one fatality in a patient undergoing surgery reported. An increased mortality from colon and rectal cancer in white male employees exposed for at least 10-months to acrylate monomer (including methyl methacrylate) has been reported in one cohort but not in others where acrylate exposures were controlled. Incorporation of up to 2000 ppm methyl methacrylate in drinking water of rats for up to two-years did not induce any treatment-related pathology although subcutaneous and intraperitoneal implants of freshly polymerised material for up to 39 months produced local fibrosarcoma. Inhalation of methyl methacrylate by rats and mice of both sexes produced inflammation of the nasal cavity and degeneration of the olfactory sensory epithelium and epithelial hyperplasia of the nasal cavity in mice (exposure occurred over two years) Limited evidence shows that inhalation of the material is capable of inducing a sensitisation reaction in a significant number of individuals at a greater frequency than would be expected from the response of a normal population. Pulmonary sensitisation, resulting in hyperactive airway dysfunction and pulmonary allergy may be accompanied by fatigue, malaise and aching. Significant symptoms of exposure may persist for extended periods, even after exposure ceases. Symptoms

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	can be activated by a variety of nonspecific environmental stimuli such as automobile exhaust, perfumes and passive smoking. Speculative discussion surrounds the use of sunscreens and a possible rise in the incidence of melanoma. One mechanism proposed involves the development of free radicals following UVB absorption by the chemical agent; free radicals are potentially damaging to DNA. A further mechanism involves the inhibition of Vitamin D production; low levels of Vitamin D have been associated with an increased risk of the development of breast and colon cancer and may also accelerate the growth of melanoma. While sunscreens have been effective in protecting against a variety of UV-related pathologies, such as sunburns, actinic keratoses, squamous cell carcinomas and melanomas growing popularity and thus, possibility for exposure questions their safety in environment and human health. Available data imply, that sunscreen compounds might block vitamin D synthesis or act as endocrine disruptor and lead to developmental toxicity. The effects of sunscreen on cutaneous synthesis of vitamin D induced by sunlight have been a subject of debate, however the newest analysis suggests, that normal usage of sunscreen by adults do not decrease cutaneous synthesis of vitamin D . The endocrine disruptive and developmental toxicity of many organic UV filters in experimental models is well established, these filters seem to be associated with altered estrogen, androgen and progesterone activity, reproductive and developmental toxicity and impaired functioning of the thyroid, liver or kidneys, reviewed elsewhere. Since many of UV filters were shown to cross the blood-brain barrier (BBB), the risk for neurotoxicity also occurs. Organic or chemical filters are the most popular and widely used in sunscreens and other cosmetic products. Organic filters can be classified by the type of ultraviolet (UV) radiation they absorb, namely UVB, UVA or UVB-UVA filters. The main route of human exposure is dermal absorption, however other routes and environmental exposure should be also considered. The last is particularly true for organic filters, which, due to their high lipophilicity could bioaccumulate in aquatic organism and reach humans through the food chain. Thus, they also are emergent as an environmental pollutant. Chemical UV filters are easily absorbed by the skin and reach the systemic circulation, and accumulate in various tissues, as adipose tissue, liver and the brain. Their lipophilicity permits them to readily cross the BBB. There is a wide range of in vitro and in vivo studies of the toxic effects of UV filters as endocrine disruptors. Since it is known that other chemicals classified as endocrine disruptors can impair neuronal transmission, synaptic plasticity and produce neurotoxic effects [chemical filters might potentially produce similar effect. Inorganic (physical) ingredients used in modern sunscreens include metal oxide particles, typically titanium dioxide (TiO2) and zinc oxide (ZnO), which occurs typically at 5-10% concentration (maximum allowed is 25%). While chemical filters still dominate in sunscreen products, the usage of physical compounds is constantly growing. One of the reasons is that they have a higher spectrum of protection - TiO2 is very effective in absorbing UVB, while ZnO absorbs mainly the UVA range, and the combination of both particles provides a broad UV protection. Other advantages of physical filters are lack of skin sensitization and limited skin penetration. However, these mineral filters, when in normal pigment size range (200-400 nm for ZnO, 150-300 nm for TiO2) have poor particle dispersion, which makes them difficult to apply; they also reflect and scatter light, which result in undesirable visible white film on the skin. With nanotechnology, these materials can be reduced to nanoparticles (NPs) (<100 nm) which are easier to apply and are transparent on the skin . Nevertheless, with micronization some properties are changed - they may be more bioreactive and easier penetrate the skin and other tissues, leading to concerns about their safety use. Moreover, part of the absorbed UV radiation can generate free radicals on the surface of metal oxides in the presence of water and this photocatalytic activity increases with decreasing NPs size. NP-induced cyto- and genotoxicity has been associated with increased photocatalytic activity, leading to increased production of free radicals.

Matacryl Manual	**TOXICITY**	**IRRITATION**
	Not Available	Not Available
methyl methacrylate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >5000 mg/kg[2]	Eye (rabbit): 150 mg
	Inhalation(Rat) LC50: 29.8 mg/l4h[1]	Skin (rabbit): 10000 mg/kg (open)
	Oral (Rat) LD50: 7872 mg/kg[2]	
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >1000 mg/kg[2]	Eye (rabbit): 500 mg/24 h - mild
	Inhalation(Rat) LC50: >0.59 mg/L4h[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Mouse) LD50; 6500 mg/kg[2]	Skin: no adverse effect observed (not irritating)[1]
n-dodecyl mercaptan	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >=2000 mg/kg[1]	Eye (unspec): irritating * * [Atochem] ** [Pattys]
	Inhalation(Rat) LC50: >=7.04 mg/l4h[1]	Eye: adverse effect observed (irritating)[1]
	Oral (Mouse) LD50; >5000 mg/kg[2]	Skin (unspec): irritating *
		Skin: adverse effect observed (corrosive)[1]
triethylene glycol dimethacrylate	**TOXICITY**	**IRRITATION**
	dermal (mouse) LD50: >2000 mg/kg[1]	Eye: no adverse effect observed (not irritating)[1]
	Oral (Mouse) LD50; 10750 mg/kg[2]	Skin: no adverse effect observed (not irritating)[1]
2-hydroxyethyl methacrylate	**TOXICITY**	**IRRITATION**
	Dermal (rabbit) LD50: >3000 mg/kg[2]	Eye (rabbit): SEVERE *post-exposure

Continued...

	Oral (Rat) LD50: >=2000 mg/kg[1]	Eye: adverse effect observed (irritating)[1]
		Skin (rabbit): non-irritating* * Rohm & Haas
		Skin: no adverse effect observed (not irritating)[1]
4-methoxyphenol (MEHQ)	**TOXICITY**	**IRRITATION**
	dermal (rat) LD50: >2000 mg/kg[1]	Skin (rabbit): 6000 mg/12d-I mild
	Oral (Rat) LD50: 1600 mg/kg[2]	

Legend:	*1. Value obtained from Europe ECHA Registered Substances - Acute toxicity 2. Value obtained from manufacturer's SDS. Unless otherwise specified data extracted from RTECS - Register of Toxic Effect of chemical Substances*

METHYL METHACRYLATE	Inhalation (human) TCLo: 60 mg/m3(15 ppm) [* Manuf. Rohm & Haas] **For methyl methacrylate:** Acute toxicity: MMA is rapidly absorbed after oral or inhalatory administration. *In vitro* skin absorption studies in human skin indicate that MMA can be absorbed through human skin. After inhalation to rats 10 to 20% of the substance is deposited in the upper respiratory tract where it is metabolised by local tissue esterases. Acute toxicity of MMA by the oral, dermal, and inhalative routes is low as judged by tests with different species: The oral LD50 for rats, mice, and rabbits is found to exceed 5000 mg/kg bw. Acute inhalation toxicity for rats and mice is described by LC50 values of > 25 mg/l/4 hours. Acute dermal toxicity is reported for rabbits to exceed 5000 mg/kg bw. Skin and respiratory irritation are reported for subjects exposed to monomeric MMA. The substance has been shown to produce severe skin irritation when tested undiluted on rabbit skin. There are indications from studies in animals that MMA can be irritating to the respiratory system. In contact with eyes MMA has shown only weak irritation of the conjunctivae. MMA has a moderate to strong sensitising potential in experimental animals**.** Cases of contact dermatitis have been reported for workers exposed to the monomeric chemical. There is no convincing evidence that MMA is a respiratory sensitiser in humans. The lead effect caused by MMA is a degeneration of the olfactory region of the nose being the most sensitive target tissue. For this effect a NOAEC of 25 ppm (104 mg/m3) in a two-year inhalation study in rats was identified but only slight effects on the olfactory tissues have been observed at 100 ppm. Concerning systemic effects, two different valid studies have been considered for identifying a N(L)OAEL. Due to different dose selections, different values for N(L)OEALs are available. The LOEALs and the NOEALs for female rats ranges between 400 and 500 ppm and from 100 to 250 ppm respectively. In subchronic inhalation studies systemic toxic effects were seen in rats >1000 ppm, respectively in mice >500 ppm, including degenerative and necrotic lesions in liver, kidney, brain, and atrophic changes in spleen and bone marrow. These effects were not seen in chronic studies up to 1000 ppm. Oral administration to rats resulted in a NOAEL of 200 mg/kg bw/d. MMA has *in vitro* the potential for induction of mutagenic effects, especially clastogenicity. However, this potential is limited to high doses with strong toxic effects. Furthermore, the negative *in vivo* micronucleus test and the negative dominant lethal assay indicate that this potential is not expressed *in vivo*. There is no relevant concern on carcinogenicity of MMA in humans and animals. Epidemiology data on increased tumour rates in exposed cohorts are of limited reliability and cannot be related to MMA as the solely causal agent. MMA did not reveal an effect on male fertility when animals had been exposed to up to 9000 ppm. From the available developmental toxicity investigations, including an inhalation study according to OECD Guideline 414, no teratogenicity, embryotoxicity or foetotoxicity has been observed at exposure levels up to and including 2028 ppm (8425 mg/m3). The available human data on sexual disorders in male and female workers cannot be considered to conclude on reproductive toxicity effects of MMA due to the uncertain validity of the studies Where no "official" classification for acrylates and methacrylates exists, there has been cautious attempts to create classifications in the absence of contrary evidence. For example Monalkyl or monoarylesters of acrylic acids should be classified as R36/37/38 and R51/53 Monoalkyl or monoaryl esters of methacrylic acid should be classified as R36/37/38 The substance is classified by IARC as Group 3: **NOT** classifiable as to its carcinogenicity to humans. Evidence of carcinogenicity may be inadequate or limited in animal testing. Based on the available oncogenicity data and without a better understanding of the carcinogenic mechanism the Health and Environmental Review Division (HERD), Office of Toxic Substances (OTS), of the US EPA previously concluded that all chemicals that contain the acrylate or methacrylate moiety (CH2=CHCOO or CH2=C(CH3)COO) should be considered to be a carcinogenic hazard unless shown otherwise by adequate testing. This position has now been revised and acrylates and methacrylates are no longer *de facto* carcinogens.
2-(2'-HYDROXY-5'-METHYLPHENYL)BENZOTRIAZOLE	NOAEL (rats & mice) 50 mg/kg NOEL (rats & mice) 1000 mg/kg Point gene mutation; Negative Ames; chromosomal aberration Negative For benzotriazoles There are several indications that the effects of phenolic benzotriazoles described in the literature might be caused by endocrine disruption, e.g. reduced concentrations of testosterone, higher concentrations of CYP 450, or higher activity of ethoxyresorufin-O-deethylase (EROD-activity). As in these cases there are also indications for toxic effects on the liver reported, the effects might actually be only secondary effects. With the present knowledge it is not possible to attribute them unambiguously as endocrine adverse effects of an equivalent level of concern. Several benzotriazole UV stabilisers showed significant human aryl hydrocarbon receptor (AhR) ligand activity.The AhR has roles in regulating immunity, stem cell maintenance, and cellular differentiation A study indicated that certain benzotriazole UV stabilisers have the potential to accumulate and exert potent physiological effects in humans, analogous to polycyclic aromatic hydrocarbons and dioxins, which are known stable and toxic ligands. The polycyclic

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	aromatic hydrocarbon the polycyclic aromatic hydrocarbon, benzo[a]pyrene (BaP), a ligand for AhR, induces its own metabolism and bioactivation to a toxic metabolites. Benzotriazole is the core structure present within the phenolic benzotriazole class. In vitro metabolism with rat liver microsomes yielded formation of 5- and 4-hydroxybenzotriazole (1.6 and 0.32% of the amount added, respectively).Overall metabolism was low (<5% of the total amount added) Oral acute studies in rats and mice yielded LD50 values that ranged from 560 to 909 mg/kg. Intraperitoneal LD50 values in mice and rats ranged from 400-1000 and 500-900 mg/kg, respectively. A mouse intravenous LD50 of 238 mg/kg was identified. Dermal LD50 values were =1000 mg/kg in rats and rabbits, and inhalation LC50 values in rats were 1.5 mg/L and 1.91 mg/L/3 hours). Subchronic and short-term studies showed that oral administration to mice produced minimal effects on body weight while dose-dependent decreases in body weight were observed in rats. Endocrine effects, normocytic anemia, and leukopenia were noted in rats dosed for 26 weeks.The TDLo was 109 mg/kg. No effects on deaths and no clinical symptoms were noted in mice or rats orally administered (in food) benzotriazole =78 weeks. Additionally, no dose-related effects on reproductive organs were noted in either sex. Neoplastic liver nodules were observed in male Fischer rats fed 12,100 ppm benzotriazole for 78 weeks.However,historic laboratory controls incidences varied from 0 to 11% so the treatment-related effects could not be determined. Brain tumors occurred in three males and one female rat. Incidence of endometrial stromal polyps was increased significantly in female rats fed 6700 ppm for 78 weeks (22%), but not in female rats fed 12,100 ppm (16%). Significant increase in alveolar/bronchiolar carcinomas (18%) was observed female B6C3F1 fed 11,700 ppm benzotriazole for 104 weeks. Comparatively, a.similar increase was not observed in female mice fed 23,500 ppm benzotriazole for the same period of time (6% increase). Historical laboratory control incidences varied from 0 to 7%. Genotoxicity studies indicate that the compound was not mutagenic to S. typhimurium strains TA97, TA98, or TA100 in the presence or absence of S9, or Chinese hamster ovary cells. Benzotriazole was also not mutagenic to S. typhimurium strain TA1535 in the absence of S9, but was mutagenic in the presence of S9.Conflicting results were obtained for effects in S. typhimurium strains TA1537 and TA1538 and E. coli WP2 uvrA. It did not produce DNA damage in E. coli PQ37. In Chinese hamster ovary cells, benzotriazole induced chromosomal aberrations in the presence of S9 and sister chromatid exchange in the absence of S9. Benzotriazole was not genotoxic in the mouse micronucleus assay at 800 mg/kg. Benzotriazole was identified as a non-sensitizer in the guinea pig maximization test. Benzotriazole was identified as irritating to rabbit eyes and minimally irritating to rabbit and guinea pig skin For phenolic benzotriazoles Overall, oral exposure (either through gavage or in feed) of the tested chemicals to rats led to liver effects. Increased absolute and/or relative liver weights were observed in several studies. Body weight and body weight gain changes were observed after administration of several test substances. Histopathological changes (e.g.,foci, hypertrophy, and cytoplasmic vacuolization) and altered liver enzyme content and activities were also noted after treatment with different phenolic benzotriazoles. Haematological effects (e.g., altered white and red blood cell counts, altered albumin levels, and packed cell volume) were observed. For those studies that calculated no observed adverse effect levels (NOAELs), the values ranged from <0.5 to ~5685 mg/kg/day **Reproductive and teratology effects**: The chemicals tested produced a variety of effects. Some chemicals were shown to affect reproductive organ weights, but no direct studies in reproduction and development were located. **Genotoxicity** None of the tested compounds were identified as mutagenic in vitro in the absence or presence of a metabolic system (S9) or in vivo Chemical Information Review Document for Phenolic Benzotriazoles: Supporting Nomination for Toxicological Evaluation by the National Toxicology Program October 2011 http://ntp.niehs.nih.gov/ntp/noms/support_docs/phenolicbenzotriazoles_cird_oct2011_508.pdf The material may be irritating to the eye, with prolonged contact causing inflammation. Repeated or prolonged exposure to irritants may produce conjunctivitis.
N-DODECYL MERCAPTAN	Allergic reactions which develop in the respiratory passages as bronchial asthma or rhinoconjunctivitis, are mostly the result of reactions of the allergen with specific antibodies of the IgE class and belong in their reaction rates to the manifestation of the immediate type. In addition to the allergen-specific potential for causing respiratory sensitisation, the amount of the allergen, the exposure period and the genetically determined disposition of the exposed person are likely to be decisive. Factors which increase the sensitivity of the mucosa may play a role in predisposing a person to allergy. They may be genetically determined or acquired, for example, during infections or exposure to irritant substances. Immunologically the low molecular weight substances become complete allergens in the organism either by binding to peptides or proteins (haptens) or after metabolism (prohaptens). Particular attention is drawn to so-called atopic diathesis which is characterised by an increased susceptibility to allergic rhinitis, allergic bronchial asthma and atopic eczema (neurodermatitis) which is associated with increased IgE synthesis. Exogenous allergic alveolitis is induced essentially by allergen specific immune-complexes of the IgG type; cell-mediated reactions (T lymphocytes) may be involved. Such allergy is of the delayed type with onset up to four hours following exposure.
2-HYDROXYETHYL METHACRYLATE	Dermal (rabbit): >5000 mg/kg* Effects persist beyond 21 days
4-METHOXYPHENOL (MEHQ)	The material may cause skin irritation after prolonged or repeated exposure and may produce a contact dermatitis (nonallergic). This form of dermatitis is often characterised by skin redness (erythema) and swelling epidermis. Histologically there may be intercellular oedema of the spongy layer (spongiosis) and intracellular oedema of the epidermis.
METHYL METHACRYLATE & 2-(2'-HYDROXY-5'-METHYLPHENYL)BENZOTRIAZOLE & N-DODECYL MERCAPTAN & TRIETHYLENE GLYCOL DIMETHACRYLATE & 2-HYDROXYETHYL METHACRYLATE	The following information refers to contact allergens as a group and may not be specific to this product. Contact allergies quickly manifest themselves as contact eczema, more rarely as urticaria or Quincke's oedema. The pathogenesis of contact eczema involves a cell-mediated (T lymphocytes) immune reaction of the delayed type. Other allergic skin reactions, e.g. contact urticaria, involve antibody-mediated immune reactions. The significance of the contact allergen is not simply determined by its sensitisation potential: the distribution of the substance and the opportunities for contact with it are equally important. A weakly sensitising substance which is widely distributed can be a more important allergen than one with stronger sensitising potential with which few individuals come into

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& 4-METHOXYPHENOL (MEHQ)	contact. From a clinical point of view, substances are noteworthy if they produce an allergic test reaction in more than 1% of the persons tested.
METHYL METHACRYLATE & N-DODECYL MERCAPTAN & TRIETHYLENE GLYCOL DIMETHACRYLATE & 2-HYDROXYETHYL METHACRYLATE	Asthma-like symptoms may continue for months or even years after exposure to the material ends. This may be due to a non-allergic condition known as reactive airways dysfunction syndrome (RADS) which can occur after exposure to high levels of highly irritating compound. Main criteria for diagnosing RADS include the absence of previous airways disease in a non-atopic individual, with sudden onset of persistent asthma-like symptoms within minutes to hours of a documented exposure to the irritant. Other criteria for diagnosis of RADS include a reversible airflow pattern on lung function tests, moderate to severe bronchial hyperreactivity on methacholine challenge testing, and the lack of minimal lymphocytic inflammation, without eosinophilia. RADS (or asthma) following an irritating inhalation is an infrequent disorder with rates related to the concentration of and duration of exposure to the irritating substance. On the other hand, industrial bronchitis is a disorder that occurs as a result of exposure due to high concentrations of irritating substance (often particles) and is completely reversible after exposure ceases. The disorder is characterized by difficulty breathing, cough and mucus production.

Acute Toxicity	✗	**Carcinogenicity**	✓
Skin Irritation/Corrosion	✓	**Reproductivity**	✗
Serious Eye Damage/Irritation	✓	**STOT - Single Exposure**	✓
Respiratory or Skin sensitisation	✓	**STOT - Repeated Exposure**	✗
Mutagenicity	✗	**Aspiration Hazard**	✗

Legend: ✗ *– Data either not available or does not fill the criteria for classification*
✓ *– Data available to make classification*

SECTION 12 Ecological information

Toxicity

Matacryl Manual

Endpoint	Test Duration (hr)	Species	Value	Source
Not Available	Not Available	Not Available	Not Available	Not Available

methyl methacrylate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	>110mg/l	2
EC50	48h	Crustacea	69mg/l	1
EC50	96h	Algae or other aquatic plants	170mg/l	1
EC0(ECx)	48h	Crustacea	48mg/l	1
LC50	96h	Fish	>79mg/l	2

2-(2'-hydroxy-5'-methylphenyl)benzotriazole

Endpoint	Test Duration (hr)	Species	Value	Source
BCF	1344h	Fish	123-494	7
EC50	72h	Algae or other aquatic plants	0.072mg/L	2
EC50(ECx)	24h	Crustacea	20mg/l	Not Available
LC50	96h	Fish	7.9mg/l	Not Available

n-dodecyl mercaptan

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	<0.015mg/L	2
EC50	48h	Crustacea	1-10mg/l	2
EC50	96h	Algae or other aquatic plants	0.02mg/l	2
LC50	96h	Fish	>100mg/l	2
NOEC(ECx)	72h	Algae or other aquatic plants	<0.015mg/L	2

triethylene glycol dimethacrylate

Endpoint	Test Duration (hr)	Species	Value	Source
EC50	72h	Algae or other aquatic plants	72.8mg/l	2
LC50	96h	Fish	16.4mg/l	2
NOEC(ECx)	72h	Algae or other aquatic plants	18.6mg/l	2

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2-hydroxyethyl methacrylate	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC50	72h	Algae or other aquatic plants	345mg/l	2
	EC50	48h	Crustacea	380mg/l	2
	NOEC(ECx)	504h	Crustacea	24.1mg/l	2
	LC50	96h	Fish	>100mg/l	2
4-methoxyphenol (MEHQ)	**Endpoint**	**Test Duration (hr)**	**Species**	**Value**	**Source**
	EC50	72h	Algae or other aquatic plants	19mg/l	2
	EC50	48h	Crustacea	3mg/l	2
	LC50	96h	Fish	28.5mg/l	2
	NOEC(ECx)	504h	Crustacea	0.68mg/l	2

Legend:	*Extracted from 1. IUCLID Toxicity Data 2. Europe ECHA Registered Substances - Ecotoxicological Information - Aquatic Toxicity 4. US EPA, Ecotox database - Aquatic Toxicity Data 5. ECETOC Aquatic Hazard Assessment Data 6. NITE (Japan) - Bioconcentration Data 7. METI (Japan) - Bioconcentration Data 8. Vendor Data*

Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.
DO NOT discharge into sewer or waterways.

Persistence and degradability

Ingredient	Persistence: Water/Soil	Persistence: Air
methyl methacrylate	LOW	LOW
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	HIGH	HIGH
n-dodecyl mercaptan	LOW	LOW
triethylene glycol dimethacrylate	LOW	LOW
2-hydroxyethyl methacrylate	LOW	LOW
4-methoxyphenol (MEHQ)	LOW	LOW

Bioaccumulative potential

Ingredient	Bioaccumulation
methyl methacrylate	LOW (BCF = 6.6)
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	LOW (BCF = 494)
n-dodecyl mercaptan	HIGH (LogKOW = 6.1783)
triethylene glycol dimethacrylate	LOW (LogKOW = 1.88)
2-hydroxyethyl methacrylate	LOW (BCF = 1.54)
4-methoxyphenol (MEHQ)	LOW (LogKOW = 1.58)

Mobility in soil

Ingredient	Mobility
methyl methacrylate	LOW (KOC = 10.14)
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	LOW (KOC = 100800)
n-dodecyl mercaptan	LOW (KOC = 10820)
triethylene glycol dimethacrylate	LOW (KOC = 10)
2-hydroxyethyl methacrylate	HIGH (KOC = 1.043)
4-methoxyphenol (MEHQ)	LOW (KOC = 190.8)

SECTION 13 Disposal considerations

Waste treatment methods

Continued...

Product / Packaging disposal	▸ Containers may still present a chemical hazard/ danger when empty. ▸ Return to supplier for reuse/ recycling if possible. Otherwise: ▸ If container can not be cleaned sufficiently well to ensure that residuals do not remain or if the container cannot be used to store the same product, then puncture containers, to prevent re-use, and bury at an authorised landfill. ▸ Where possible retain label warnings and SDS and observe all notices pertaining to the product. ▸ **DO NOT** allow wash water from cleaning or process equipment to enter drains. ▸ It may be necessary to collect all wash water for treatment before disposal. ▸ In all cases disposal to sewer may be subject to local laws and regulations and these should be considered first. ▸ Where in doubt contact the responsible authority. ▸ Recycle wherever possible. ▸ Consult manufacturer for recycling options or consult local or regional waste management authority for disposal if no suitable treatment or disposal facility can be identified. ▸ Dispose of by: burial in a land-fill specifically licensed to accept chemical and / or pharmaceutical wastes or Incineration in a licensed apparatus (after admixture with suitable combustible material). ▸ Decontaminate empty containers. Observe all label safeguards until containers are cleaned and destroyed.

SECTION 14 Transport information

Labels Required

Marine Pollutant	NO
HAZCHEM	•3YE

Land transport (ADG)

UN number or ID number	1866
UN proper shipping name	RESIN SOLUTION, flammable
Transport hazard class(es)	Class: 3 Subsidiary risk: Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: Not Applicable Limited quantity: 5 L

Air transport (ICAO-IATA / DGR)

UN number	1866
UN proper shipping name	Resin solution flammable
Transport hazard class(es)	ICAO/IATA Class: 3 ICAO / IATA Subsidiary Hazard: Not Applicable ERG Code: 3L
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	Special provisions: A3 Cargo Only Packing Instructions: 364 Cargo Only Maximum Qty / Pack: 60 L Passenger and Cargo Packing Instructions: 353 Passenger and Cargo Maximum Qty / Pack: 5 L Passenger and Cargo Limited Quantity Packing Instructions: Y341 Passenger and Cargo Limited Maximum Qty / Pack: 1 L

Sea transport (IMDG-Code / GGVSee)

Continued...

UN number	1866
UN proper shipping name	RESIN SOLUTION flammable
Transport hazard class(es)	IMDG Class: 3 IMDG Subrisk: Not Applicable
Packing group	II
Environmental hazard	Not Applicable
Special precautions for user	EMS Number: F-E, S-E Special provisions: Not Applicable Limited Quantities: 5 L

Transport in bulk according to Annex II of MARPOL and the IBC code

Not Applicable

Transport in bulk in accordance with MARPOL Annex V and the IMSBC Code

Product name	Group
methyl methacrylate	Not Available
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	Not Available
n-dodecyl mercaptan	Not Available
triethylene glycol dimethacrylate	Not Available
2-hydroxyethyl methacrylate	Not Available
4-methoxyphenol (MEHQ)	Not Available

Transport in bulk in accordance with the IGC Code

Product name	Ship Type
methyl methacrylate	Not Available
2-(2'-hydroxy-5'-methylphenyl)benzotriazole	Not Available
n-dodecyl mercaptan	Not Available
triethylene glycol dimethacrylate	Not Available
2-hydroxyethyl methacrylate	Not Available
4-methoxyphenol (MEHQ)	Not Available

SECTION 15 Regulatory information

Safety, health and environmental regulations / legislation specific for the substance or mixture

methyl methacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 10 / Appendix C
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 6
Australian Inventory of Industrial Chemicals (AIIC)
International Agency for Research on Cancer (IARC) - Agents Classified by the IARC Monographs - Not Classified as Carcinogenic

2-(2'-hydroxy-5'-methylphenyl)benzotriazole is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)
International WHO List of Proposed Occupational Exposure Limit (OEL) Values for Manufactured Nanomaterials (MNMS)

n-dodecyl mercaptan is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

triethylene glycol dimethacrylate is found on the following regulatory lists

Australian Inventory of Industrial Chemicals (AIIC)

Continued...

2-hydroxyethyl methacrylate is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 5

4-methoxyphenol (MEHQ) is found on the following regulatory lists

Australia Hazardous Chemical Information System (HCIS) - Hazardous Chemicals
Australian Inventory of Industrial Chemicals (AIIC)
Australia Standard for the Uniform Scheduling of Medicines and Poisons (SUSMP) - Schedule 4

National Inventory Status

National Inventory	Status
Australia - AIIC / Australia Non-Industrial Use	Yes
Canada - DSL	Yes
Canada - NDSL	No (methyl methacrylate; n-dodecyl mercaptan; triethylene glycol dimethacrylate; 2-hydroxyethyl methacrylate; 4-methoxyphenol (MEHQ))
China - IECSC	Yes
Europe - EINEC / ELINCS / NLP	Yes
Japan - ENCS	Yes
Korea - KECI	Yes
New Zealand - NZIoC	Yes
Philippines - PICCS	Yes
USA - TSCA	Yes
Taiwan - TCSI	Yes
Mexico - INSQ	Yes
Vietnam - NCI	Yes
Russia - FBEPH	Yes
Legend:	*Yes = All CAS declared ingredients are on the inventory* *No = One or more of the CAS listed ingredients are not on the inventory. These ingredients may be exempt or will require registration.*

SECTION 16 Other information

Revision Date	10/03/2023
Initial Date	22/01/2021

SDS Version Summary

Version	Date of Update	Sections Updated
4.1	20/08/2021	Classification change due to full database hazard calculation/update.
5.1	10/03/2023	Classification change due to full database hazard calculation/update.

Other information

Classification of the preparation and its individual components has drawn on official and authoritative sources as well as independent review by the Chemwatch Classification committee using available literature references.

The SDS is a Hazard Communication tool and should be used to assist in the Risk Assessment. Many factors determine whether the reported Hazards are Risks in the workplace or other settings. Risks may be determined by reference to Exposures Scenarios. Scale of use, frequency of use and current or available engineering controls must be considered.

Definitions and abbreviations

PC—TWA: Permissible Concentration-Time Weighted Average
PC—STEL: Permissible Concentration-Short Term Exposure Limit
IARC: International Agency for Research on Cancer
ACGIH: American Conference of Governmental Industrial Hygienists
STEL: Short Term Exposure Limit

Continued...

TEEL: Temporary Emergency Exposure Limit。
IDLH: Immediately Dangerous to Life or Health Concentrations
ES: Exposure Standard
OSF: Odour Safety Factor
NOAEL :No Observed Adverse Effect Level
LOAEL: Lowest Observed Adverse Effect Level
TLV: Threshold Limit Value
LOD: Limit Of Detection
OTV: Odour Threshold Value
BCF: BioConcentration Factors
BEI: Biological Exposure Index
AIIC: Australian Inventory of Industrial Chemicals
DSL: Domestic Substances List
NDSL: Non-Domestic Substances List
IECSC: Inventory of Existing Chemical Substance in China
EINECS: European INventory of Existing Commercial chemical Substances
ELINCS: European List of Notified Chemical Substances
NLP: No-Longer Polymers
ENCS: Existing and New Chemical Substances Inventory
KECI: Korea Existing Chemicals Inventory
NZIoC: New Zealand Inventory of Chemicals
PICCS: Philippine Inventory of Chemicals and Chemical Substances
TSCA: Toxic Substances Control Act
TCSI: Taiwan Chemical Substance Inventory
INSQ: Inventario Nacional de Sustancias Químicas
NCI: National Chemical Inventory
FBEPH: Russian Register of Potentially Hazardous Chemical and Biological Substances

end of SDS